Marine Propulsion Systems





ZF 360 A

7° Down angle, direct mount marine transmission.

Maximum Input**

Duty	kW	hp	RPM
Pleasure	875	1172	3000
Light	797	1069	3000
Medium	638	856	3000
Continuous	540	724	3000

^{**} Must not be exceeded

Description

- Reverse reduction marine transmission with hydraulically actuated multi-disc clutches.
- Suitable for high performance applications in luxury motoryachts, sport fishers, express cruisers and light duty applications.
- Compatible with all types of engines and propulsion systems, including waterjets and surface- piercing propellers, as applicable.
- · Fully works tested, reliable and simple to install .
- Design, manufacture and quality control standards comply with ISO 9001 and AQAP.
- Robust design also withstands continuous duty in workboat applications.

Features

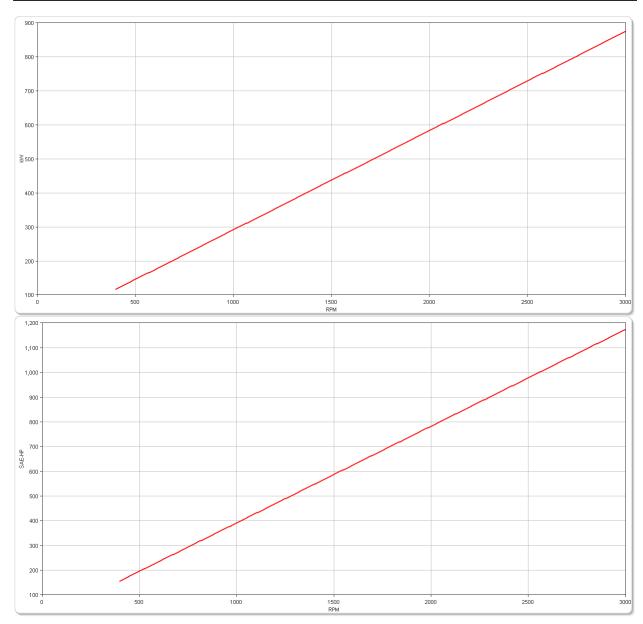
- Lightweight and robust aluminium alloy casings (sea water resistant) with integrated SAE 1 bell housing.
- Case hardened and precisely ground gear teeth for long life and smooth running .
- Compact, space saving design; 7° down-angle and "Lambda" beveloid gear principle.
- Output shaft thrust bearing designed to take maximum propeller thrust astern and ahead.
- Smooth and reliable hydraulic shifting with control lever for attachment of push-pull cable or other operating system.
- Suitable for twin engine installation (same ratio and torque capacity enginewise or counter-enginewise).
- "SUPERSHIFT" clutch control .

Options

- Adapter flange for SAE 0 connection .
- · Engine-matched torsional coupling.
- · Oil cooler complete with fittings and flexible oil hoses .
- Electric clutch control (12 or 24 VDC) .
- · Monitoring kit .
- PTO (live or clutchable) .
- · Mounting brackets .
- Propeller shaft flange and coupling bolt sets.
- Classification certification from all major Classification Societies available on request.
- · Mechanical or Electrical Trolling Valve for slow-speed drive .
- Supershift (with Autotroll and Easidock) .

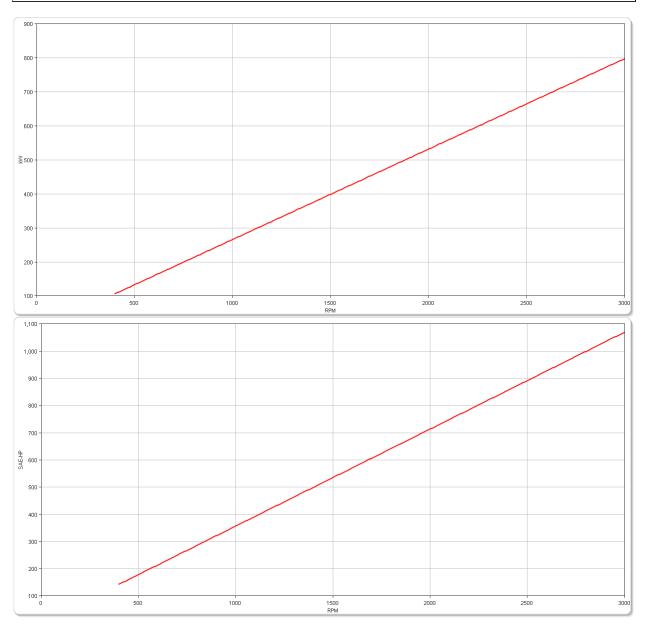
Pleasure Duty

RATIOS	MAX. TORQUE		POWER/RPM		MAXIMUM RATED POWER					ER	MAX.
RATIOS	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM
	2100	rpm	2300	rpm	2500	rpm					
1.216, 1.485, 1.767, 1.964, 2.192, 2.478, 2.609	2786	2055	0.2917	0.3912	613	822	671	900	729	978	3000



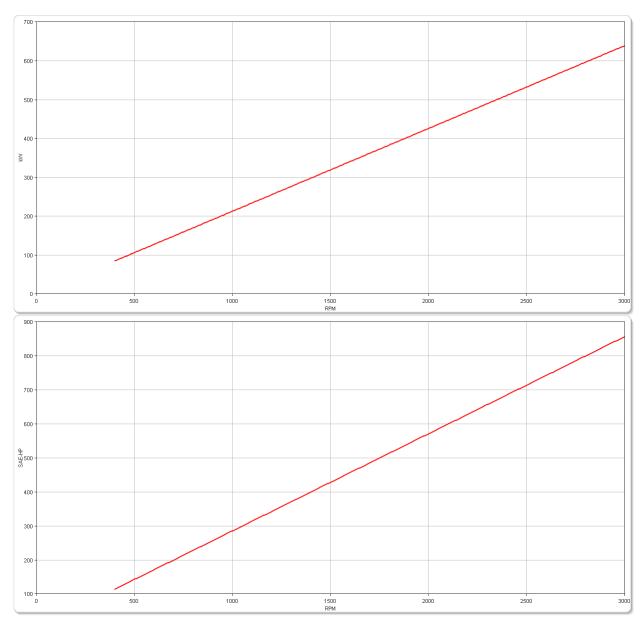
Light Duty

RATIOS	MAX. TORQUE		POWER/RPM		MAXIMUM RATED POWER					ER	MAX.
RATIOS	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM
	1800	rpm	2100	rpm	2300) rpm					
1.216, 1.485, 1.767, 1.964, 2.192, 2.478, 2.609	2540	1873	0.2660	0.3567	479	642	559	749	612	820	3000



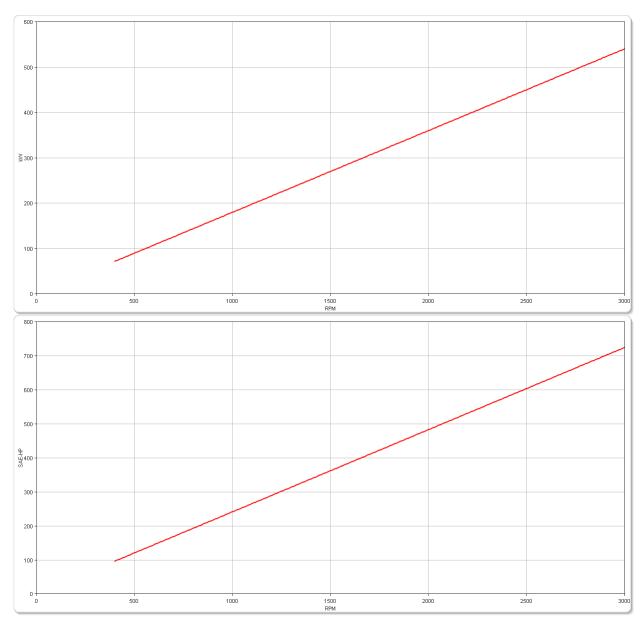
Medium Duty

RATIOS	MAX. TORQUE		POWER/RPM		MAXIMUM RATED POWER					ER	MAX.
RATIOS	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM
		1800 rpm		2100 rpm		2300 rpm					
1.216, 1.485, 1.767, 1.964, 2.192, 2.478, 2.609	2034	1500	0.2130	0.2856	383	514	447	600	490	657	3000



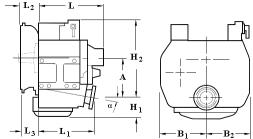
Continuous Duty

RATIOS	MAX. TORQUE		POWER/RPM		MAXIMUM RATED POWER					ER	MAX.
RATIOS	Nm	ftlb	kW	hp	kW	hp	kW	hp	kW	hp	RPM
		1200 rpm		1600 rpm		1800 rpm					
1.216, 1.485, 1.767, 1.964, 2.192, 2.478, 2.609	1721	1269	0.1802	0.2417	216	290	288	387	324	435	3000



ZF 360 A

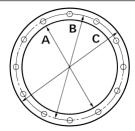
Dimensions

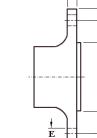


	mm (inches)											
Angle	Α	В ₁	B ₂	H ₁	H ₂	L	L ₁	L ₂	L ₃	Bell Hsg.		
7.0	7.0 195 (7.67) 280 (11.0) 280 (11.0) 165 (6.50) 379 (14.9)						495 (19.5)	-	-			
		Wei	ght kg (lb)			Oil Capacity Litre (US qt)						
		18	37 (412)			10.0 (10.6)						

SAE Bell Housing Dimensions

		,	^	F	2			Bolt Holes				
SAE No.		٦)		'	No.	Diameter				
		mm	in	mm	in	mm	in	INO.	mm	in		
	0	647.7	25.5	679.45	26.75	711.2	28.0	16	13.49	17/32		
	1	511.18	20.125	530.23	20.875	552.45	21.75	12	11.91	15/32		





Output Coupling Dimensions

	۸		R	CD)		Bolt Holes			
		'	ь	· ·				No.	Diame	ter (E)	
mm	in	mm	in	mm	in	mm	in	INO.	mm	in	
205	8.07	170	6.69	140	5.51	20.0	0.79	10	18.3	0.72	

ZF 360 A Technical Notes

Duty Definitions

PLEASURE DUTY DEFINITION Highly intermittent operation with very large variations in engine speed and power

Average engine operating 500 hours/year hours limit: 300 hours/year for mechanical gearboxes

Typical hull forms: Planing.

Typical applications: Private, non-commercial, non-charter sport/leisure activities.

LIGHT DUTY DEFINITION Intermittent operation with large variations in engine speed and power

Average engine operating 2500 hours/year

hours limit: (for hydraulic gearboxes smaller than the ZF 650 series, 2000 hours/year).

Typical hull forms: Planing and semi-displacement.

Private and charter, sport/leisure activities, naval and police activities. Typical applications:

MEDIUM DUTY DEFINITION Intermittent operation with some variations in engine speed and power

Average engine operating 4000 hours/year. hours limit: 3500 hours/year for gearboxes smaller than ZF 2000 series and workboat ZF W2700 series.

Typical hull forms: Semi-displacement and displacement

Typical applications: Charter and commercial craft (example: crew boats and fast ferries), and naval and police activities.

CONTINUOUS DUTY DEFINITION Continuous operation with little or no variations in engine speed and power

Average engine operating Unlimited

hours limit:

Typical hull forms: Displacement.

Typical applications: Heavy duty commercial vessels, tugs, fishing boats.

Duty Ratings

Ratings apply to marine diesel engines at the indicated speeds. At other engine speeds, the respective power capacity (kW) of the transmission can be obtained by multiplying the Power/Speed ratio by the speed. Approximate conversion factors:

1 kW = 1.36 metric hp

1 kW = 1.34 U.S. hp (SAE)

1 U.S. hp = 1.014 metric hp

1 Nm = 0.74 lb.ft.

Ratings apply to right hand turning engines, i.e. engines having counterclockwise rotating flywheels when viewing the flywheel end of the engine. These ratings

allow full power through forward and reverse gear trains, unless otherwise stated.

Contact your nearest ZF Sales and Service office for ratings applicable to gas turbines, gasoline (petrol) engines, as well as left hand turning engines, and marine transmissions for large horsepower capacity engines.

Ratings apply to marine transmissions currently in production or in development and are subject to change without prior notice.

NOTE: THE MAXIMUM RATED INPUT POWER MUST NOT BE EXCEEDED (SEE RESPECTIVE RATINGS IN THE TECHNICAL DATA SHEETS)

Safe Operating Notice

The safe operation of ZF products depends upon adherence to technical data presented in our brochures. Safe operation also depends upon proper installation, operation and routine maintenance and inspection under prevailing conditions and recommendations set forth by ZF. Damage to transmission caused by repeated or continuous emergency manoeuvres or abnormal operation is not covered under warranty. It is the responsibility of users and not ZF to provide and install guards and safety devices, which may be required by recognized safety standards of the respective country (e.g. for U.S.A. the Occupational Safety Act of 1970 and its subsequent provisions).

Monitoring Notice

The safe operation of ZF products depends upon adherence to ZF monitoring recommendations presented in our operating manuals, etc. It is the responsibility of users and not ZF to provide and install monitoring devices and safety interlock systems as may be deemed prudent by ZF. Consult ZF for details and recommendations.

Torsional Responsibility and Torsional Couplings

The responsibility for ensuring torsional compatibility rests with the assembler of the drive and driven equipment. ZF can accept no liability for gearbox noise caused by vibrations or for damage to the gearbox, the flexible coupling or to other parts of the drive unit caused by this kind of vibration. Contact ZF for further information and assistance. ZF recommends the use of a torsional limit stop for single engine powered boats, wherein loss of propulsion power can result in loss of control. It is the buyer's responsibility to specify this option, which can result in additional cost and a possible increase in installation length.

ZF can accept no liability for personal injury, loss of life, or damage or loss of property due to the failure of the buyer to specify a torsional limit stop. ZF selects torsional couplings on the basis of nominal input torque ratings and commonly accepted rated engine governed speeds. Consult ZF for details concerning speed limits of standard offering torsional couplings, which can be less than the transmission limit. Special torsional couplings may be required for Survey Society Ice Classification requirements.

