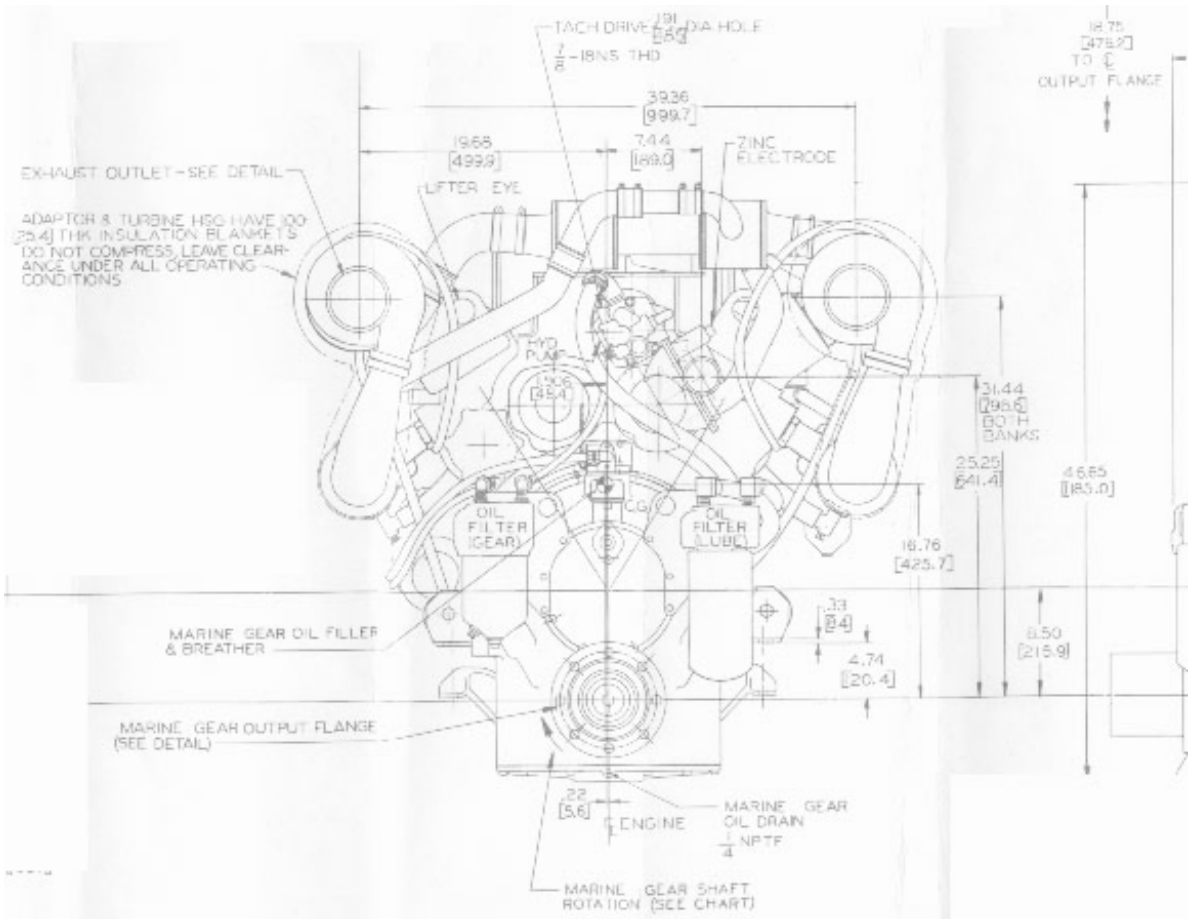
TACH DRIVE .191 [5.0] DIA HOLE
7/8-18NS THD
39.36 [999.7]
19.65 [499.9]
7.44 [189.0]
ZINC ELECTRODE
LIFTER EYE
EXHAUST OUTLET - SEE DETAIL
ADAPTOR & TURBINE HSG HAVE .100 [2.54] THK INSULATION BLANKETS DO NOT COMPRESS, LEAVE CLEARANCE UNDER ALL OPERATING CONDITIONS
HYD PUMP
18.00 [457.2]
OIL FILTER (GEAR)
OIL FILTER (LUBE)
CG
31.44 [798.6] BOTH BANKS
25.25 [641.4]
46.85 [1190.0]
18.75 [476.2] TO ℄ OUTPUT FLANGE
16.76 [425.7]
.33 [8.4]
4.74 [120.4]
8.50 [215.9]
MARINE GEAR OIL FILLER & BREATHER
MARINE GEAR OUTPUT FLANGE (SEE DETAIL)
.22 [5.6]
ENGINE
MARINE GEAR OIL DRAIN 1/4 NPTF
MARINE GEAR SHAFT ROTATION (SEE CHART)